

42 STEVE'S LANE, GARDINER, NY 12525 | PH 845-255-1044 | FAX 845-255-1597 | DKICONCRETE.COM

## Typical Range of GFRC Properties (Chopper Gun)

Property	28-Day, (E)	Aged, (A)
Density (dry)	120 to 140 (pcf)	120 to 140 (pcf)
Compressive Strength	7,000 to 12,000 (psi)	10,000 to 12,000 (psi)
Flexural: Yield (FY) Ultimate Strength (FU) Modulus of Elasticity	900 to 1,500 (psi) 2,000 to 3,500 (psi) 1.0x10 to <sup>6</sup> (psi) 3.0x10	1,000 to 1,600 (psi) 1,300 to 2,000 (psi) 2.5x10 to 4.0x10 <sup>6</sup> (psi)
Direct Tension: Yield (TY) Ultimate Strength (TU) Strain to Failure	700 to 1,000 (psi) 1,000 to 1,600 (psi) 0.6 to 1.2 (percent)	700 to 1,100 (psi) 725 to 1,100 (psi) 0.03 to 0.08 (percent)
Shear: Interlaminar In-Plane	400 to 800 (psi) 1,000 to 1,600 (psi)	400 to 800 (psi) 725 to 1,100 (psi)
Coefficient of thermal expansion	Approximately 12x10 <sup>6</sup> (in./in./deg F)	Approximately 12x10 (in./in./deg F)
Thermal conductivity	3.5 to 7.0 (Btu./in./hr./ft/deg F)	3.5 to 7.0 (Btu/in./hr./ft/deg F)